



Assembly and Parts Manual SC-1630/2436 Service Cart



⚠ WARNING

- Read instructions before assembly.
- Improper assembly can cause personal injury, and/or property damage.
 - Maximum load is 500 lbs. distributed evenly.
 - Do not overload cart.
 - Do not use the cart as a toy.

Assembly (refer to parts list on reverse side)

1. Attach the swivel/fixed casters to the bottom tray using (16) M8x16 hex cap screws, (32) M8 flat washers, (16) M8 lock washers and (16) M8 hex nuts. Tighten all hardware.
2. Attach the four metal supports to the bottom tray using (16) M6x12 cap screws, (32) M6 flat washers, (16) M6 lock washers and (16) M6 hex nuts. Leave hardware loose until top tray has been installed.
3. While installing the top tray, attach the handle to the same end that has the swivel casters. Use (16) M6x12 hex cap screws, (32) M6 flat washers, (16) M6 lock washers and (16) M6 hex nuts.
4. Tighten all hardware.

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Part No. M-140023
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Parts List for the SC-1630 and SC-2436

Index No.	Part No.	Description	Size	Qty
.....	140023.....	Service Cart, Model SC-1630.....
.....	140024.....	Service Cart, Model SC-2436.....
1.....	TS-1482021.....	Hex Cap Screw.....	M6x12mm.....	32
2.....	TS-1550041.....	Flat Washer.....	M6.....	64
3.....	TS-1551041.....	Lock Washer.....	M6.....	32
4.....	TS-1540041.....	Hex Nut.....	M6.....	32
5.....	TS-1490021.....	Hex Cap Screw.....	M8x16mm.....	16
6.....	TS-1550061.....	Flat Washer.....	M8.....	32
7.....	TS-1551061.....	Lock Washer.....	M8.....	16
8.....	TS-1540061.....	Hex Nut.....	M8.....	16
9.....	SC1630-9.....	Metal Support.....	4
10.....	SC1630-10.....	Metal Tray (top).....	2
.....	SC2436-10.....	Metal Tray (top 2436).....	2
11.....	SC1630-11.....	Metal Tray (bottom).....	2
.....	SC2436-11.....	Metal Tray (bottom 2436).....	2
12.....	SC1630-12.....	Swivel Caster Assembly (includes caster and mount).....	2
13.....	SC1630-13.....	Fixed Caster Assembly (includes caster and mount).....	2
14.....	SC1630-14.....	Handle Assembly (includes handle and end mounts).....	1
.....	SC2436-14.....	Handle Assembly (includes handle and end mounts).....	1
.....	SC1630-HK.....	Hardware Kit (includes items 1 thru 8).....

